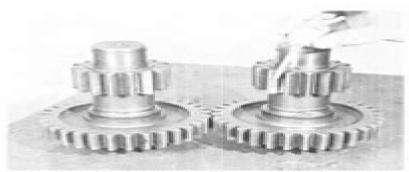
C. To Reassemble the Auxiliary Section Gearing



On the small diameter (low range) gear of each countershaft, mark the gear tooth which is stamped with an "0".



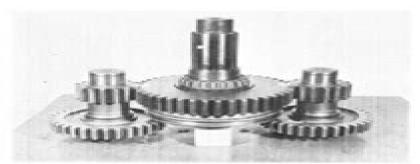
Mark any two adjacent teeth on the low speed gear them mark the two adjacent teeth which are directly opposite the first set marked.



Place the synchronizer assembly on blocking approximately 2" high with the flat face down.



 Place the output shaft into position on the synchronicer assembly, meshing the splines of the shaft with the synchronizer sliding clutch.



Place both countershafts against the autput shaft, meshing the marked booth on each countershaft between two of the marked teach on the low speed gear.

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