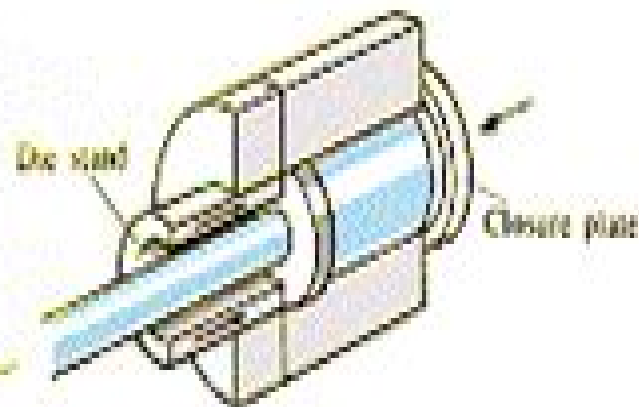


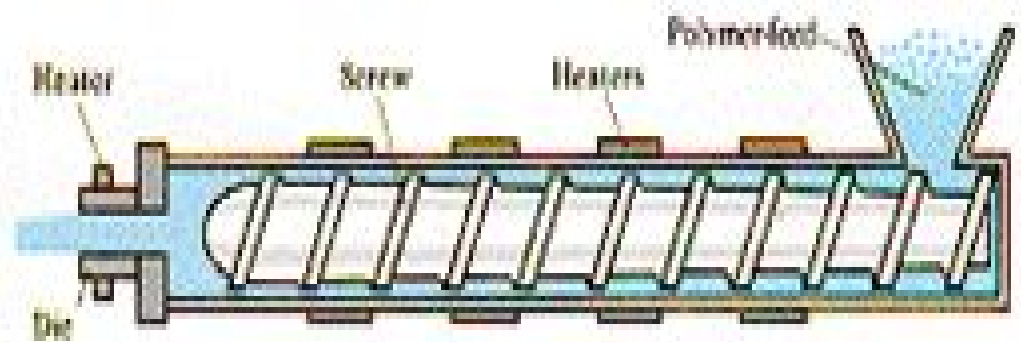
### Direct extrusion (metals)

Heated billet is forced through a die. Die shape can be complex. Produces long semicontinuous lengths.



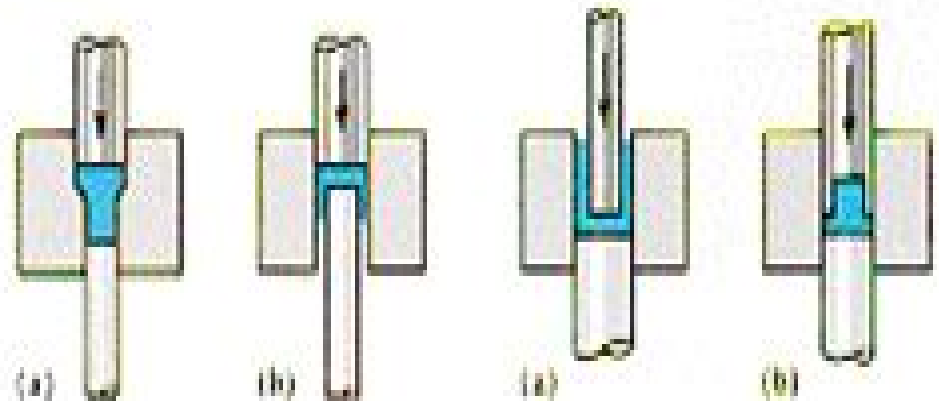
### Indirect extrusion

A heated billet is backward extruded by a smaller diameter punch containing a die. Produces shorter lengths than forward extrusion.



### Direct extrusion (polymers)

Polymer granules are melted and compacted in a heated barrel by a rotating screw and then forced through a shaped die.



### Forward extrusion

Metal is forced to flow in the same direction as the punch. The punch closely fits the die cavity to prevent backward flow of the material.

### Backward extrusion

Metal is forced to flow in a direction opposed to the punch movement. Metal can also be forced to flow into recesses in the punch, as seen on the right.

# Extrusion In Ceramics Engineering Materials And Processes

**Daniele Mari,Luis Miguel,Christoph E.  
Nebel**



## **Extrusion In Ceramics Engineering Materials And Processes:**

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titled Processing of Nanoparticle Materials and Nanostructured Films is a collection of the papers presented at Controlled Processing of Nanoparticle based Materials and Nanostructured Films symposium held during the Materials Science and Technology 2009 conference MS T 09 October 25 29 2009 in Pittsburgh PA It summarizes the progress that has been achieved most recently in understanding and processing nanoparticle based materials and nanostructured films Nanoparticle based materials and nanostructured films hold great promise to enable a broad range of new applications This includes high energy conversion efficiency fuel cells smart materials high performance sensors and structural materials under extreme environments However many barriers still exist in understanding and controlling the processing of nanoparticle based materials and nanostructured films In particular agglomeration must be controlled in powder synthesis and processing to enable the fabrication of homogeneous green or composite microstructures and microstructure evolution must be controlled to preserve the size and properties of the nanostructures in the finished materials Also novel nanostructure designs are highly needed at all stages of bulk and thin film nanomaterial formation process to enable unique performances low cost and green engineering This volume focuses on three general topics 1 Processing to preserve and improve nanoscale size structure and properties 2 Novel design and understanding of new nanomaterials such as new synthesis approaches templating and 3D assembly technologies and 3 Applications of nanoparticle assemblies and composites and thin films

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