



# SUPPLIER QUALITY MANUAL

For ISO/TS16949:2009  
(Level 1)

Date	4/01/15	Section	SQM
Revision	6	Page	1 of 8
Plant	Greenville, SC		

## General Introduction

Standard Motor Products, Inc. Greenville Operations (SMP) is a registered TS-16949 facility. SMP has earned a reputation for providing products of consistent quality, competitive prices and flexible production scheduling capacity. Our ability to maintain this reputation greatly depends on the quality of the production materials purchased from our suppliers. For this reason, SMP considers its suppliers valuable assets for the achievement of quality objectives.

Suppliers with short lead times, competitive prices and flexible shipping abilities enable SMP to offer customers the dynamic partnership they have come to expect. Through long term, constructive relationships with suppliers, SMP continuously looks for opportunities to improve the flow of material and information, and ultimately to reduce costs and lead times. Suppliers to SMP must have a commitment to product quality and an understanding of the associated cost of poor quality when delivered to customers.

Our goal is to work closely with both new and existing suppliers to ensure that the quality level of products and services provided by each supplier meet Standard Motor Products, Inc. specifications, requirements, expectations, and satisfaction.

We have set our supplier goals to zero defects and 100% on time delivery, and with cooperation and open communication with our suppliers, we can achieve these goals. This manual is a significant step in developing an open line of communication, by defining our quality and responsiveness expectations

### 1 Scope

This Supplier Quality Manual describes the supplier quality system implemented and maintained by Standard Motor Products, Inc. Greenville to meet the requirements of ISO/TS16949: 2009.

This manual will apply to all suppliers of Standard Motor Products, Inc. Greenville. (SMP), including distributors of catalog and "shelf" items. Compliance to the requirements within this manual as well as to the general terms and conditions of Purchase Orders is mandatory for all suppliers.

**It is the user's responsibility to assure that only the latest revision of this manual is used.**

### 2 SMP Quality Policy

SMP Greenville Management Team, with executive responsibility, has defined the organization's quality policy and commitment to quality as follows:

- **TOTAL CUSTOMER SATISFACTION** – We ensure total customer satisfaction, focused on understanding and satisfying our customer's needs.
- **CONTINUOUS IMPROVEMENT** – We will continuously improve products, processes and service through investigation, analysis, development, training and implementation of practices that will continually place SMP above our competitors.
- **EMPLOYEE EMPOWERMENT** – All employees are empowered to perform an effective and efficient role in controlling the quality of products and services provided.

# Ford Motor Company Supplier Quality Manual

**David Kirk**



## **Ford Motor Company Supplier Quality Manual:**

**Automotive Quality Systems Handbook** David Hoyle, 2005-08-16 ISO TS 16949 2002 TS2 will have a huge impact on the whole of the automobile industry as it formalises under a single world wide standard the quality system that must be met by vehicle manufacturers and their suppliers This handbook is the only comprehensive guide to understanding and satisfying the requirements of ISO TS 16949 2002 Written by best selling quality author David Hoyle ISO 9000 Quality Systems Handbook this new book is ideal for those new to the standard or establishing a single management system for the first time as well as those migrating from existing quality management systems It will suit quality system managers and quality professionals across the automotive industry managers and executive level readers consultants auditors trainers and students of management and quality The only complete ISO TS 16949 2002 TS2 reference essential for understanding both TS2 and ISO 9001 2000 TS2 becomes mandatory for all auto manufacturers and their many thousands of suppliers in 2006 Includes details of the certification scheme the differences with previous standards check lists questionnaires tips for implementers flow charts and a glossary of terms David Hoyle is one of the world s leading quality management authors

Quality Management Handbook, Second Edition, Raymond Kimber, 1997-08-29 Affords an advantageous understanding of contemporary management and total quality systems without excessive employment of advanced mathematics directing managers in the implementation of the basic quality framework that will lead to improved production and increased profits through sound quality practices Provides practical applications in a wide variety of industrial financial service and administrative systems and shows how to prepare for quality audits product meetings and production discussions Features 21 new chapters **Total Quality Management** Poorinma M. Charantimath, 2011 **Advanced Product Quality**

**Planning** D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing and the role of leadership as they apply to the continual improvement process of any organization Features Defines and explains the five stages of APQP in detail Identifies and zeroes in on the critical steps of the APQP methodology Covers the issue of risk as it is defined in the ISO 9001 IATF 16949 the pending VDA and the OEM requirements Presents the role of leadership and management in the APQP methodology Summarizes all of the change requirements of the IATF standard Advanced Product Quality Planning (APQP) and Control Plan, 1995 *QS-9000 Handbook* Jayanta Bandyopadhyay, 1996-04-01 Here is a survival strategy for suppliers to the automotive industry With QS 9000 serving as the new harmonized quality systems requirement of internal and external suppliers for Chrysler Ford General Motors as well as other automobile and truck manufacturers and assemblers the QS 9000 Handbook is your practical guide for achieving registration Any company that wishes to achieve

registration must provide evidence of quality production to third party audits of the registrar The QS 9000 Handbook will do just that as well as show you how to document your quality systems train personnel in quality and improve the effectiveness of any independent quality assurance functions inside your operation Total Quality Measurement in the Oil Industry J.D. Symonds, 2012-12-06 1 Oxford and Webster's dictionaries 2 give trans Atlantic agreement in English with a common definition for Quality as degree of excellence Compared with the many words taken up by other authors definitions this is remarkably brief and no doubt unsatisfactory to many people Yet if degree means a stage in an ascending or descending series in intensity or in amount then measurement is by definition explicitly required if terms such as quality level good quality high quality etc are to have any real meaning Using measurement is inherent in the methods of all the major writers on the achievement of business improvement through quality Results from measurements allow improvement by using tools commonly grouped under the heading Statistical Process Control SPC Results also form part of the judging criteria of Total Quality Management TQM models such as the Malcolm Baldrige National Quality Award in the USA and the more recent European Quality Award Future revisions of the ISO 9000 series of quality management system standards will specifically require measurement of defects However it is not easy for quality professionals or line managers to find examples of what they should measure and how to do it in their own particular functions in their own particular industries case studies always seem to refer to others Quality Systems Update, 1997 *Unlocking Ford Secrets* L. P. Sullivan, J. A. Manoogian, 2009-06-01 *Unlocking Ford Secrets* written by retired Ford quality experts will help suppliers successfully consolidate operations through the integration of all design engineering and manufacturing functions for improved capabilities at lower costs The book is an in depth technical textbook designed to provide a proven roadmap for automotive companies and suppliers to improve the quality and reliability of their products while effectively consolidating suppliers and manufacturing locations in order to create best in class products to increase profitability The book contains hundreds of pages of exclusive content from Dr W E Deming Ford Alpha and other experts and 71 detailed case studies

**Measurement Systems Analysis**, 2002 **Failure Mode and Effect Analysis** D. H. Stamatis, 2003-01-01 Author D H Stamatis has updated his comprehensive reference book on failure mode and effect analysis FMEA This is one of the most comprehensive guides to FMEA and is excellent for professionals with any level of understanding This book explains the process of conducting system design process service and machine FMEAs and provides the rationale for doing so Readers will understand what FMEA is the different types of FMEA how to construct an FMEA and the linkages between FMEA and other tools Stamatis offer a summary of tools methodologies used in FMEA along with a glossary to explain key terms and principles the updated edition includes information about the new ISO 9000 2000 standard the Six Sigma approach to FMEA a special section on automotive requirements related to ISO TS 16949 the robustness concept and TE 9000 and the requirements for reliability and maintainability the accompanying CD ROM offers FMEA forms and samples design review

checklist criteria for evaluation basic reliability formulae and conversion failure factors guidelines for RPN calculations and designing a reasonable safe product and diagrams and examples of FMEAs with linkages to robustness **FANNIE WHITE V CHRYSLER CORPORATION; GLENN BUSCHLEN V FORD MOTOR COMPANY, 421 MICH 192 (1984)** ,1984 71000

**Quality Assurance Manual for Industrial Hygiene Chemistry** American Industrial Hygiene Association. Analytical Chemistry Committee,1988 **The Management and Control of Quality** James Robert Evans,William M. Lindsay,1999 This text chapters and content are heavily influenced by the framework and essential content of the Malcolm Baldrige National Quality Award criteria It provides a managerially oriented integrated view as well as a blend of technical topics

**IJTM** ,1987 Railway Track and Structures ,1990 **The Foundry Trade Journal** ,1988 **The Handbook of Modern Manufacturing Techniques** William Jones,1998 This handbook provides an introduction to modern manufacturing techniques explaining their concepts and capabilities It covers employee empowerment total quality management quality systems ISO 9000 and QS 9000 total preventative maintenance just in time manufacturing computer simulations process re engineering and project management **ESD Technology** ,1995 Automotive Engineering ,1997

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