

sulation is faulty. The ignition charging coil (1), electronic triggering system and mounting plate are available only as an assembly. If the mounting plate must be removed, loosen friction screw, then lift assembly off. When installing, apply a small amount of grease to friction screw, then install and tighten screw to 12-15 in.-lbs. (1.3-1.7 N·m) torque. Make certain that cam follower (F) is on outside of cam.

### COOLING SYSTEM

The power head is air-cooled by a fan built into the flywheel. Make sure the shroud is in place and that cooling fins are kept clean.

The lower motor leg and exhaust gases are water-cooled. All models with more than 3 hp are equipped with a water pump. Coolant intake is located just below the antiventilation plate on each side of gearcase, and coolant is pumped to exhaust deflector at upper part of lower unit where it cools the exhaust housing.

Motors not equipped with a water pump use a coolant tube to aid in cooling motor leg. An open end of the coolant tube is located below antiventilation plate, facing forward. Forward motion and propeller wash force water up coolant tube to motor adapter plate. Make sure that coolant tube is free of obstructions.

Coolant outlet consists of a series of holes arranged vertically on each side of the lower unit upper leg, just below the

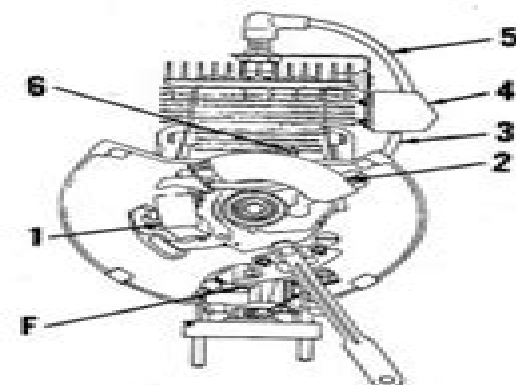


Fig. E2-18 - View of the solid state ignition components with flywheel removed.

- |                     |                        |
|---------------------|------------------------|
| 1. Charging coil    | 4. Pulse transformer   |
| 2. Trigger system   | 5. High tension lead   |
| 3. Low-tension lead | 6. Ground (stop) screw |

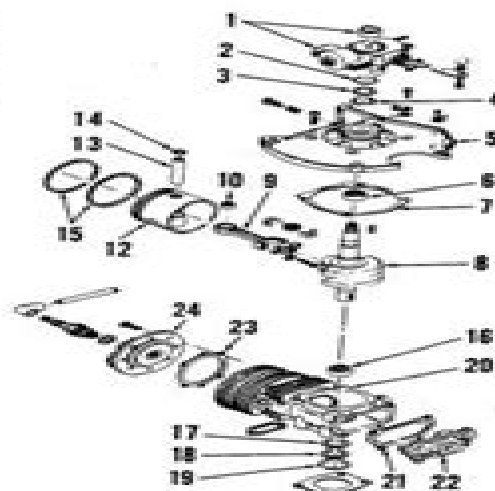


Fig. E2-20 - Exploded view typical of Tecumseh AV520 and AV600 models. Early models were equipped with plain bearings at connecting rod large end.

- |                     |                          |
|---------------------|--------------------------|
| 1. Magneto          | 14. Snap ring            |
| 2. Snap ring        | 15. Piston rings         |
| 3. Bar/coupler      | 16. Lower main bearing   |
| 4. Seal             | 17. Seal                 |
| 5. Shroud bracket   | 18. Bar/coupler          |
| 6. Top main bearing | 19. Snap ring            |
| 7. Crankshaft       | 20. Crankcase & cylinder |
| 8. Connecting rod   | 21. Reed valve           |
| 9. Needle bearing   | 22. Cylinder head        |
| 10. Piston pin      |                          |

swivel bracket. If a spray of water does not emerge from outlet holes when motor is running, first check coolant inlet for plugging, then if not corrected, remove gearcase from lower unit and overhaul the pump.

### POWER HEAD

**DISASSEMBLY.** Unbolt and remove cylinder shroud, flywheel, magneto, cylinder head, reed valve and covers. Remove connecting rod cap and push the rod and piston unit out through top of cylinder.

**NOTE:** On AV520 and AV600 models with plain rod bearing, lock tab must be bent away from connecting rod screws before loosening. On other models, make certain that bearing needles are not lost in crankcase. On all models, it may be necessary to remove ridge from top of cylinder before pushing piston and connecting rod assembly out.

### OUTBOARD MOTOR

SE

The crankshaft can be removed from all models after removing shroud base (5—Fig. E2-20, Fig. E2-21 or Fig. E2-22). On AV750 (and ball bearing lower main AV817 models), it may be necessary to bump crankshaft out of lower main bearing (16—Fig. E2-21 or Fig. E2-22).

**ASSEMBLY.** Because of the two-stroke cycle design, the crankcase must be completely sealed against both pressure and vacuum. It is recommended that all gasket surfaces be carefully cleaned and checked for burrs, nicks or warped surfaces which may interfere with a tight seal.

Refer to the appropriate paragraphs for inspection and reassembly of power head components. Refer to the CONDENSED SERVICE DATA table for recommended tightening torques.

**PISTON, PIN, RINGS AND CYLINDER.** Before detaching rod from crankshaft, check the correlation marks on rod and cap. If rod and cap are not

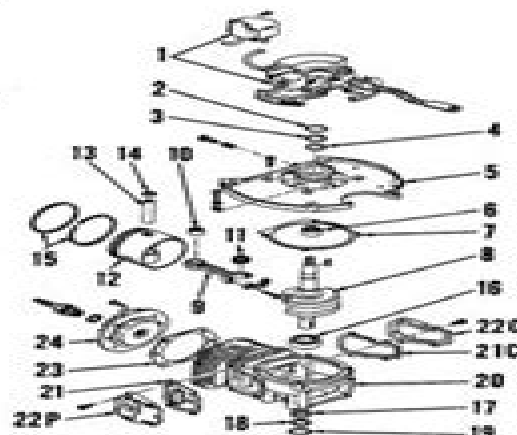


Fig. E2-21 - Exploded view typical of AV750 models. Some models may have breaker point type magneto.

- |                        |                          |
|------------------------|--------------------------|
| 1. Solid state magneto | 14. Snap ring            |
| 2. Snap ring           | 15. Piston rings         |
| 3. Bar/coupler         | 16. Lower main bearing   |
| 4. Seal                | 17. Seal                 |
| 5. Shroud bracket      | 18. Bar/coupler          |
| 6. Top main bearing    | 19. Snap ring            |
| 7. Crankshaft          | 20. Crankcase & cylinder |
| 8. Connecting rod      | 21. Reed valve           |
| 9. Needle bearing      | 22. Cylinder head        |
| 10. Piston pin         |                          |

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Illustrations

# Eska Golden Jet 5 Repair Manual

**Puja Mehta**



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