

8

The numbers in this sequence increase by 10 each time.

3 13 23 ...

The sequence continues in the same way.

Write two numbers from the sequence that add to make a total of 96



and

08

1 mark

Explain why it is **not** possible to find **three** numbers from the sequence that add to make a total of 96



09

1 mark

Emaths Ks2 Sats Papers 2014

John Dabell

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Emaths Ks2 Sats Papers 2014:

Maths Practice Test Papers, Age 7-11 Collins UK Publishing Staff,Collins Uk,Letts KS2 Staff,2016-03 Realistic test papers provide invaluable Maths practice and preparation for KS2 National Tests SATs Fully in line with the new National Curriculum the papers help children in Year 6 to become familiar with the content and style of the tests so that they can prepare with confidence Includes two complete sets of papers Written for the 2014 national curriculum Includes answers and mark scheme and helpful guidance on the tests *KS2 Maths SATs Practice Papers - Level 6* CGP Books,2013-09-04

English Practice Test Papers Collins UK Publishing Staff,Collins Uk,Letts KS2 Staff,2015-12-15 Realistic test papers provide invaluable English practice and preparation for KS2 National Tests SATs Fully in line with the new National Curriculum the papers help children in Year 6 to become familiar with the content and style of the tests so that they can prepare with confidence Includes two complete sets of papers for Reading Grammar Punctuation and Spelling Written for the 2014 national curriculum Includes answers and mark scheme and helpful guidance on the tests **Letts KS2 SATs**

Revision Success - Maths and English Collins UK Publishing Staff,Collins Uk,Letts Staff,2015-06-15 Matched to the requirements of the National Curriculum this KS2 Maths and English Test book provides a comprehensive bank of questions to test your child s understanding of all the key topics Tests reading comprehension grammar punctuation spelling arithmetic and problem solving reasoning skills Each test contains a mixture of question styles to reinforce understanding Easy to follow answers and mark scheme included **Maths (Levels 3-5)** John Dabell,2014-03-06 Prepare for the 2014 KS2 SATs with

Scholastic s Practice Papers The National Tests are changing in 2014 and Scholastic s Practice Papers are fully in line with the new Mathematics tests for children in Year 6 The Practice Papers will help your child achieve to the best of their ability Essential practice papers for the 2014 National Tests to help your child prepare with confidence 100% in line with the new tests with the removal of calculators from the level 3 5 tests these are therefore the most authentic practice tests available Each pack comes with three complete practice tests an accompanying mark scheme and guidance booklet Guidance for parents pupils and teachers on getting the best out of test practice and what is expected at Levels 3 5 **KS2 Maths and**

English SATs Age 9-10: 10-Minute Tests Paul Broadbent,Alison Head,2015-06-26 Bite sized tests to check understanding and progress in all the key numeracy and literacy skills relevant to your child s school year Includes 30 quick math tests and 30 quick English tests to test understanding and improve progress Covers a wide range of curriculum topics to fully prepare your child for the tests Packed with fun activities to provide extra practice Includes answers and progress reports to support your child s learning at home Supports the 2014 national curriculum **KS2 Maths, English and Science** Collins

UK,Collins UK Publishing Staff,2015-12-15

Embracing the Tune of Term: An Mental Symphony within **Emaths Ks2 Sats Papers 2014**

In some sort of consumed by screens and the ceaseless chatter of immediate transmission, the melodic beauty and emotional symphony created by the written term often fade into the backdrop, eclipsed by the constant noise and interruptions that permeate our lives. Nevertheless, nestled within the pages of **Emaths Ks2 Sats Papers 2014** a marvelous fictional value filled with natural feelings, lies an immersive symphony waiting to be embraced. Crafted by an outstanding composer of language, that interesting masterpiece conducts viewers on a mental journey, skillfully unraveling the hidden songs and profound impact resonating within each cautiously crafted phrase. Within the depths with this poignant analysis, we can examine the book is key harmonies, analyze its enthralling publishing model, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

<https://gcbdc1vmdellome.gulfbank.com/files/publication/default.aspx/Global%20Trend%20Gothic%20Romance.pdf>

Table of Contents Emaths Ks2 Sats Papers 2014

1. Understanding the eBook Emaths Ks2 Sats Papers 2014
 - The Rise of Digital Reading Emaths Ks2 Sats Papers 2014
 - Advantages of eBooks Over Traditional Books
2. Identifying Emaths Ks2 Sats Papers 2014
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Emaths Ks2 Sats Papers 2014
 - User-Friendly Interface
4. Exploring eBook Recommendations from Emaths Ks2 Sats Papers 2014
 - Personalized Recommendations

- Emaths Ks2 SATS Papers 2014 User Reviews and Ratings
- Emaths Ks2 SATS Papers 2014 and Bestseller Lists
- 5. Accessing Emaths Ks2 SATS Papers 2014 Free and Paid eBooks
 - Emaths Ks2 SATS Papers 2014 Public Domain eBooks
 - Emaths Ks2 SATS Papers 2014 eBook Subscription Services
 - Emaths Ks2 SATS Papers 2014 Budget-Friendly Options
- 6. Navigating Emaths Ks2 SATS Papers 2014 eBook Formats
 - ePub, PDF, MOBI, and More
 - Emaths Ks2 SATS Papers 2014 Compatibility with Devices
 - Emaths Ks2 SATS Papers 2014 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Emaths Ks2 SATS Papers 2014
 - Highlighting and Note-Taking Emaths Ks2 SATS Papers 2014
 - Interactive Elements Emaths Ks2 SATS Papers 2014
- 8. Staying Engaged with Emaths Ks2 SATS Papers 2014
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Emaths Ks2 SATS Papers 2014
- 9. Balancing eBooks and Physical Books Emaths Ks2 SATS Papers 2014
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Emaths Ks2 SATS Papers 2014
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Emaths Ks2 SATS Papers 2014
 - Setting Reading Goals Emaths Ks2 SATS Papers 2014
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Emaths Ks2 SATS Papers 2014
 - Fact-Checking eBook Content of Emaths Ks2 SATS Papers 2014

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

Emaths Ks2 Sats Papers 2014 Introduction

In the digital age, access to information has become easier than ever before. The ability to download Emaths Ks2 Sats Papers 2014 has revolutionized the way we consume written content. Whether you are a student looking for course material, an avid reader searching for your next favorite book, or a professional seeking research papers, the option to download Emaths Ks2 Sats Papers 2014 has opened up a world of possibilities. Downloading Emaths Ks2 Sats Papers 2014 provides numerous advantages over physical copies of books and documents. Firstly, it is incredibly convenient. Gone are the days of carrying around heavy textbooks or bulky folders filled with papers. With the click of a button, you can gain immediate access to valuable resources on any device. This convenience allows for efficient studying, researching, and reading on the go. Moreover, the cost-effective nature of downloading Emaths Ks2 Sats Papers 2014 has democratized knowledge. Traditional books and academic journals can be expensive, making it difficult for individuals with limited financial resources to access information. By offering free PDF downloads, publishers and authors are enabling a wider audience to benefit from their work. This inclusivity promotes equal opportunities for learning and personal growth. There are numerous websites and platforms where individuals can download Emaths Ks2 Sats Papers 2014. These websites range from academic databases offering research papers and journals to online libraries with an expansive collection of books from various genres. Many authors and publishers also upload their work to specific websites, granting readers access to their content without any charge. These platforms not only provide access to existing literature but also serve as an excellent platform for undiscovered authors to share their work with the world. However, it is essential to be cautious while downloading Emaths Ks2 Sats Papers 2014. Some websites may offer pirated or illegally obtained copies of copyrighted material. Engaging in such activities not only violates copyright laws but also undermines the efforts of authors, publishers, and researchers. To ensure ethical downloading, it is advisable to utilize reputable websites that prioritize the legal distribution of content. When downloading Emaths Ks2 Sats Papers 2014, users should also consider the potential security risks associated with online platforms. Malicious actors may exploit vulnerabilities in unprotected websites to distribute malware or steal personal

information. To protect themselves, individuals should ensure their devices have reliable antivirus software installed and validate the legitimacy of the websites they are downloading from. In conclusion, the ability to download Emaths Ks2 Sats Papers 2014 has transformed the way we access information. With the convenience, cost-effectiveness, and accessibility it offers, free PDF downloads have become a popular choice for students, researchers, and book lovers worldwide. However, it is crucial to engage in ethical downloading practices and prioritize personal security when utilizing online platforms. By doing so, individuals can make the most of the vast array of free PDF resources available and embark on a journey of continuous learning and intellectual growth.

FAQs About Emaths Ks2 Sats Papers 2014 Books

How do I know which eBook platform is the best for me? Finding the best eBook platform depends on your reading preferences and device compatibility. Research different platforms, read user reviews, and explore their features before making a choice. Are free eBooks of good quality? Yes, many reputable platforms offer high-quality free eBooks, including classics and public domain works. However, make sure to verify the source to ensure the eBook credibility. Can I read eBooks without an eReader? Absolutely! Most eBook platforms offer web-based readers or mobile apps that allow you to read eBooks on your computer, tablet, or smartphone. How do I avoid digital eye strain while reading eBooks? To prevent digital eye strain, take regular breaks, adjust the font size and background color, and ensure proper lighting while reading eBooks. What the advantage of interactive eBooks? Interactive eBooks incorporate multimedia elements, quizzes, and activities, enhancing the reader engagement and providing a more immersive learning experience. Emaths Ks2 Sats Papers 2014 is one of the best book in our library for free trial. We provide copy of Emaths Ks2 Sats Papers 2014 in digital format, so the resources that you find are reliable. There are also many Ebooks of related with Emaths Ks2 Sats Papers 2014. Where to download Emaths Ks2 Sats Papers 2014 online for free? Are you looking for Emaths Ks2 Sats Papers 2014 PDF? This is definitely going to save you time and cash in something you should think about.

Find Emaths Ks2 Sats Papers 2014 :

global trend gothic romance

reader's choice sci-fi dystopia

reader's choice dark romance thriller

urban fantasy ultimate guide

[romantasy saga advanced](#)
[gothic romance 2025 edition](#)
[myth retelling ideas](#)
[space opera 2025 edition](#)
[reader's choice cozy mystery](#)
[urban fantasy quick start](#)
[pro booktok trending](#)
[space opera manual](#)
[ideas urban fantasy](#)
[ebook vampire romance](#)
gothic romance tricks

Emaths Ks2 Sats Papers 2014 :

research in speaking and writing assessment - Nov 12 2022

web cae speaking cae speaking consists of four parts and lasts for 15 minutes this part normally involves two candidates so you will have a speaking partner a test taker just

assessing speaking cambridge university press assessment - May 06 2022

web jan 19 2021 cae speaking marking criteria to ensure you get top marks in the exam you should learn how the examiners mark your speaking paper for the speaking

[guides to assessing writing cambridge pathfinder](#) - Dec 13 2022

web assessing cambridge speaking tests summary familiarize yourself with the assessment criteria and descriptors for each exam use a simple mark sheet when

[c1 advanced handbook cambridge english](#) - Jul 20 2023

web for the writing and speaking papers there is information about the assessment criteria and for writing there are example answers for you to refer to or use with your learners

assessing writing for cambridge english qualifications - Jan 14 2023

web 978 0 521 54248 7 ielts collected papers research in speaking and writing assessment edited by lynda taylor and peter falvey frontmatter more information

how speaking is assessed cambridge english - Apr 17 2023

web your writing is assessed using four criteria content have you answered the question communicative achievement have

you completed the task in the right sort of language

b2 first handbook cambridge english - Feb 15 2023

web cambridge english writing examiners are extensively trained to assess learners writing using these assessment scales bands and descriptors the quality and consistency of

cambridge advanced cae writing practice test task 1 a - Feb 03 2022

web cae speaking samples on this page you will find some c1 advanced cae speaking samples which students have sent to me you will also be able to submit your own

cae speaking engexam info - Sep 10 2022

web learn everything about ielts and cae fce preparation here free ielts cae and fce practice tests ready to be printed and downloaded in pdf essential vocabulary for

cae writing and speaking tips pdf question test - Jun 07 2022

web writing will be the second part of your certificate in advanced english exam cae writing is 90 minutes long and it consists of two separate tasks in cae writing part 1 you have

c1 advanced exam format cambridge english - May 18 2023

web in the speaking test there are two examiners the interlocutor and the assessor the interlocutor asks you questions and tells you what you have to do in each part of the test

c1 advanced cae writing assessment service student - Jan 02 2022

web this test recognises the ability to cope with everyday written and spoken communications at a basic level ket provides an assessment of practical skills it uses language from

cae writing samples 6 different exercises for success - Aug 09 2022

web cae speaking part 2 long turn tests ability to speak at length coherently use language to describe compare and contrast hypothesise and comment upon a topic part 2 of the

cambridge english language assessment centre for - Oct 31 2021

cae speaking marking criteria 5 important boxes to tick - Mar 04 2022

web c1 advanced cae writing assessment service 1 click one of the buy now buttons below 2 checkout on the next page 3 check your emails 4 submit your cae writing

advanced cae speaking assessment scales cambridge english - Jun 19 2023

web speaking assessment cambridge english advanced cae speaking examiners use a more detailed version of the following assessment scale extracted from the

ielts cae fce practice tests and essay topics - Jul 08 2022

web assessing writing by sara cushing weigle assessing listening by gary buck assessing grammar by james e purpura
speaking assessment practices with me and allowed

cae writing engexam info - Apr 05 2022

web cambridge english advanced cae writing part 1 difficulty level c1 advanced write your answer in 220 260 words in an appropriate style you have read an online article

cae speaking samples watch and learn from other students - Dec 01 2021

assessing cambridge speaking oxford tefl - Oct 11 2022

web cae writing samples on the rest of this page you will find several questions and answers that my students have sent to me i have critiqued these answers according to the

cambridge english c1 advanced cae about the writing part - Mar 16 2023

web for the writing and speaking papers there is information about the assessment criteria and for writing there are example answers for you to refer to or use with your learners

assessing writing for cambridge english qualifications - Aug 21 2023

web cambridge english writing examiners are extensively trained to assess learners writing using these assessment scales bands and descriptors the quality and consistency of

script for administering the computer based civics eoc practice - Nov 13 2021

florida eoc civics end of course assessment sample questions - Jul 02 2023

web the education code in the florida statutes mandates that public school students take the statewide standardized end of course eoc assessment that correlates with the eoc

eoc civics practice test 2023 questions answers quiz - Nov 25 2022

web study questions to get ready for the civics eoc learn with flashcards games and more for free

mj civics end of course practice exam florida virtual school - Apr 30 2023

web mj civics end of course practice exam ss 7 c 1 1 1 the statements below are from the declaration of independence source public domain which statement reflects the

script for administering the computer based civics eoc practice - Dec 27 2022

web eoc civics practice test 1 eoc civics practice test 2 eoc civics practice test 3 eoc civics practice test 4 florida eoc civics practice test 2023 updated

end of course eoc assessments florida department of - Aug 03 2023

web the civics eoc assessment and sample questions and answers are based on the 2007 next generation sunshine state standards the regular print paper based

civics end of course assessment practice test questions - Oct 05 2023

web the purpose of these practice test materials is to orient teachers and students to the types of questions on the paper based ngsss civics eoc assessment by using these

florida civics eoc practice test teaching resources tpt - Aug 23 2022

web mar 31 2023 the florida virtual school civics eoc practice test is a free resource available to all florida students the practice test is designed to help students prepare

2021 22 florida statewide end of course assessments fact sheet - Jan 28 2023

web this script should be used to administer the civics eoc practice test to students who will take a computer based practice test via the secure browser if students will sign in with

florida civics practice questions flashcards quizlet - Oct 25 2022

web florida civics eoc practice test gavin grow 626 plays 56 questions copy edit show answers see preview multiple choice 3 minutes 1 pt these statements are from the

florida practice tests pearsonaccess next - Feb 26 2023

web this fact sheet provides information about the algebra 1 and geometry eoc assessments that measure student achievement of the florida standards and the civics biology 1

mj civics end of course practice exam florida virtual school - Mar 30 2023

web florida practice tests end of course non accommodated biology 1 accommodated civics civics accommodated u s history u s history accommodated florida

eoc civics and economics practice test list exams - Jan 16 2022

web eoc civics and economics florida practice test author discourse reconstructingjudaism org 2023 09 26 23 48 36 subject eoc civics and

end of course exams flvs florida virtual school - Jun 01 2023

web the correct answer for each multiple choice question is in red mj civics end of course practice exam the correct answer for each multiple choice question is in red

results for florida civics eoc practice exam tpt - Jun 20 2022

web classes florida civics eoc practice test 2 ss 7 c 1 1 4 3 quiz for 7th grade students find other quizzes for history and more on quizizz for free

florida virtual school civics eoc practice test - Jul 22 2022

web my students have had the 7th highest score on the civics eoc the past two years in a row use my civics eoc state exam review to help your students ace the civics eoc just

eoc civics and economics florida practice test book ceu social - Feb 14 2022

web found 8030 results for civics and economics eoc review answers b act as a group to which the president can direct his lobbying effort c provide a place for lobbyists and

florida eoc civics practice test 2023 updated - Sep 04 2023

web eoc assessments are computer based criterion referenced assessments that measure the benchmarks for excellent student thinking b e s t standards florida standards or

florida civics eoc practice test 626 plays quizizz - Sep 23 2022

web john meeks the seventh grade florida civics practice eoc is specifically designed to prepare your student for the end of course exam this slide show covers questions that

eoc civics and economics florida practice test - Dec 15 2021

web civics eoc practice test end of course civics eoc practice test and then start the record the session id which students will use to log in to the practice test the

florida eoc exam 2022 practice test questions florida - Apr 18 2022

web this is a study review guide for the florida civics eoc i literally read all chapters in the civics economics and geography 1st n p the mcgraw hill companies inc 2013

florida civics eoc practice test 2 ss 7 c 1 1 4 3 - May 20 2022

web our practice tests are prepared by experienced teachers florida eoc practice test is similar to the real exam and helps students assess their preparation by practicing free

florida eoc civics exam teaching resources teachers pay - Mar 18 2022

web enter the realm of eoc civics and economics florida practice test a mesmerizing literary masterpiece penned by way of a distinguished author guiding readers on a

moonshine mash recipes sugar shine apple corn apricot malt - Dec 05 2022

web apr 10 2021 the entire process if you do not have the right set of ingredients or the quality is poor your output might not be the way you wanted sugar mash the sugar mash variants include sugar shine and thin mash whiskey these variants are high in alcohol content as the entire sugar is transformed into alcohol sugar mash

how to make moonshine a distillers guide corn moonshine - Jan 06 2023

web learn how to make moonshine in this step by step guide corn mash recipes fermentation and distilling moonshine

5 wild moonshine mash recipes you should try advanced - Jun 11 2023

web jan 25 2021 ingredients 16 oz water 2 mature brown coconuts 0 75 lbs sugar rum

how to make the smoothest mash recipe for moonshine - Apr 09 2023

web jul 7 2019 step two mix the mash now dump the cracked grains into a 30 gallon container and stir in 25 lbs of sugar when the sugar is dissolved completely add 15 to 20 gallons of cold water until the mash mix reaches 30 gallons by total volume chopped corn with sweet feed and yeast pack

craft your own rice moonshine mash a tantalizing recipe - Feb 24 2022

web may 27 2023 so gather your supplies follow the steps and enjoy the delightful taste of homemade rice moonshine mash cheers to a new tradition to make rice moonshine mash mix rice sugar yeast and warm water in a container and leave it for 7 10 days rice moonshine mash is a fermented rice based

how to make moonshine mash drinxville - Aug 01 2022

web cheesecloth narrow mouthed preferably glass jug big enough for fermentation sieving siphoning and distillation equipment for the next phase with just these basic tools you can make a really good moonshine 5 gallon moonshine mash recipe

10 gallon moonshine mash recipe - May 30 2022

web mar 15 2023 apple moonshine legal moonshine moonshine mar 15 2023 if you are gonna do it you might as well do it all the way so if you want to make moonshine you might as well make enough for everyone to have a

the super simple beginner mash recipe still n the clear - Mar 08 2023

web step 1 cook the grains bring 5 gallons of water to a boil in a pot big enough to hold the water and the grain once the water starts to boil lower the heat and add the cracked corn and the sweet feed then continuously stir for 30 minutes note if you don t stir continuously you run the risk of letting the grains scorch on the bottom of the pot

how to make moonshine mash 13 steps with pictures wikihow - Oct 15 2023

web aug 6 2022 moonshine mash is a popular way to make an alcoholic beverage using a few basic ingredients start by mixing the cornmeal sugar water and yeast together then ferment the mash so it becomes alcoholic and distill it so it tastes great as a drink you can then sip moonshine mash on its own or add it to cocktails or other drinks for

authentic moonshine mash recipe clawhammer supply - Aug 13 2023

web may 19 2023 sweet feed moonshine mash ingredients 10 lbs sweet feed 6 lbs granulated sugar 7 gallons of water 1 package of distiller s yeast

basic moonshine mash recipe whiskey still pro shop - Feb 07 2023

web jun 16 2015 step 1 research and purchase ingredients basic moonshine mash recipe 5 gallons of malt grains rye barley

or a combination of grains 1 package of bread yeast 10 pounds sugar any kind 5 gallons warm water

the ultimate recipe for crafting a 5 gallon moonshine mash - Oct 03 2022

web may 29 2023 directions 1 in a large pot or boiler add 5 gallons of water and heat to around 140 160 f 2 add your grains to the water and stir to combine 3 allow the mixture to sit for 1 2 hours to activate the enzymes in the grains 4 after 1 2 hours add 10 pounds of sugar to the mixture and stir until dissolved

how to make a basic mash for moonshine youtube - Nov 04 2022

web how to make a basic mash for moonshine is easy if you follow along moonshine mash can be made with water yeast and grains or with a simple sugar wash and

how to make a moonshine mash - Sep 02 2022

web oct 13 2021 making a moonshine mash is the first step to making moonshine while this usually takes place in a kitchen it is more science than home economics check out our guide on how to make a moonshine mash making a mash is more comparable to baking than to cooking

how to make a simple mash for moonshine - Jul 12 2023

web apr 27 2021 this is a basic corn whiskey mash that is widely used by a lot of shiners as an easy go to simple mash recipe this recipe will be a corn whiskey or white lightning if aged for at least 2 years in white oak barrels that can be new or charred which is not necessary for the aging process

moonshine mash recipes - May 10 2023

web jun 19 2021 corn moonshine recipe sweetfeed moonshine easy whiskey mash recipe the easiest bourbon mash recipe traditional cracked corn moonshine recipe amazing apple rye whiskey how to make delicious corn whiskey popcorn sutton moonshine recipe make your own rye whiskey mash the tastiest cornmeal

the smoothest moonshine mash recipe you will ever need - Sep 14 2023

web step by step guide to making moonshine step one crack the grains cracking the grains is a process to soften the grains to let the flavor out in a large pot step two mix the mash

how to make moonshine diy making moonshine instruction mash - Mar 28 2022

web step 1 choosing type of mash to make moonshine there are different types of moonshine mash you can choose from when trying to make a batch of this liquor at home basically there are three key ingredients distillers yeast granulated sugar and water

how to make moonshine corn to clear liquor the easy way homebrew academy - Apr 28 2022

web nov 9 2023 creating a mash the first thing you ll need for making moonshine is a mash this part of the process will depend on the flavor you want weigh and measure out all your ingredients place your mash pot on your heat source and turn

it on pour in 5 gallons of water and boil it to 165 f once it reaches 165 f turn off your heat source

how to make moonshine the old fashioned way in 6 easy steps - Jun 30 2022

web 1 make the mash the process begins by heating 5 gallons of water to 165 f when the temperature reaches this point turn off the heat and add the full amount of corn to the water it s important to stir the corn consistently for 5 minutes