ENGINE OVERHAUL

ENGINE REMOVAL

NOTE: _

It is not necessary to remove the engine in order to remove the clutch and/or the AC magneto.

A. Preparation for Removal

- All dirt, mud, dust, and foreign material must be removed from the engine before removal and disassembly. This will help keep foreign material out of the engine oil.
- Before engine removal and disassembly, be sure that you have the proper tools and cleaning equipment. With them, you can perform a clean and efficient iob.

NOTE:

When disassembling the engine, keep mated parts together. This includes gears, cylinders, pistons, and other parts that have been "mated" through normal wear. Mated parts must be reused as an assembly or replaced.

- During engine disassembly, clean all parts and place them in trays in the order of disassembly. This will speed up assembly time and help assure that all parts are correctly reinstalled in the engine.
- Start the engine and let it warm-up.
 Stop the engine and drain the engine oil.





NOTE:

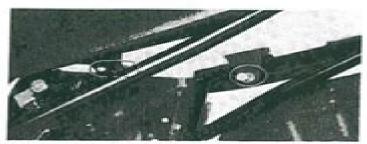
Remove the air bleed screw and then loosen the filter cover screw.



- 1. Air blood screw 2. Filter cover screw
- Remove the left and right sidecovers.

B. Seat and Fuel Tank

- 1. Turn the fuel cock to "OFF".
- Loosen the seat securing bolts and remove the seat.



Loosen the fuel tank securing bolt and remove the fuel tank.

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