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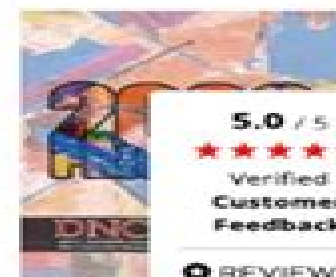
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### FANUC Program errors (P/S alarm)

0	PLEASE TURN OFF POWER
1	TH PARITY ALARM
2	TV PARITY ALARM
3	TOO MANY DIGITS
4	ADDRESS NOT FOUND
5	NO DATA AFTER ADDRESS
6	ILLEGAL USE OF NEGATIVE SIGN
7	ILLEGAL USE OF DECIMAL POINT
9	ILLEGAL ADDRESS INPUT
10	IMPROPER G-CODE
11	NO FEEDRATE COMMANDED
14	CAN NOT COMMAND G95 (M series)
14	ILLEGAL LEAD COMMAND (T series)
15	TOO MANY AXES COMMANDED (M series)
15	TOO MANY AXES COMMANDED (T series)
20	OVER TOLERANCE OF RADIUS
21	ILLEGAL PLANE AXIS COMMANDED
22	NO CIRCLE RADIUS
23	ILLEGAL RADIUS COMMAND (T series)
25	CANNOT COMMAND F0 IN G02/G03 (M series)
27	NO AXES COMMANDED IN G43/G44 (M series)
28	ILLEGAL PLANE SELECT
29	ILLEGAL OFFSET VALUE (M series)
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# Fanuc Alarm Codes Manual

**Mr. Rohit Manglik**



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**Industrial Robotics** Bernard Hodges,1992 Explains the basic principles of construction and operation of industrial robots the tasks that they can perform in the manufacturing industry and the measures necessary for their safe and economic installation and operation The second edition first in 1990 includes new examples of flowcharting and programming recent applications in the automobile industry and a glossary without pronunciation For graduate or undergraduate students of robotics and automation systems Annotation copyright by Book News Inc Portland OR Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes Mike Lynch,1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how

to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level     Chilton's I & C S ,1992     **Control Solutions** ,2002     *Engineers' Digest* ,1976

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