

# Lexus ES 350 Workshop Manual

2M-12

2014-16 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL

## ENGINE FRONT OIL SEAL

### COMPONENTS



2M-12

2014-16 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL



- (b) Using a screwdriver, pry out the oil seal.  
**NOTICE:**  
 After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

- (c) Screwdriver tip before use.



### INSTALLATION

#### INSTALL TIMING CHAIN CASE OIL SEAL

- (a) Apply MP grease to a new oil seal lip.  
 (b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.  
**SST** 09216-40011 (09216-40011)  
 Oil seal lip in depth:  
 0 to 1 mm (0 to 0.039 in.)

#### NOTICE:

- Keep the lip free of foreign matter.
- Do not tap the oil seal at an angle.

#### 2. INSTALL CRANKSHAFT PULLEY

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

- (b) Using SST, install the pulley bolt.  
**SST** 09213-79011 (09213-79020), 09230-00011  
 Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

#### 3. INSTALL V-RIBBED BELT (See page 2M-7)

#### 4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page 2M-40)

#### 5. INSTALL ENGINE ROOM SIDE COVER LH (See page 2M-55)

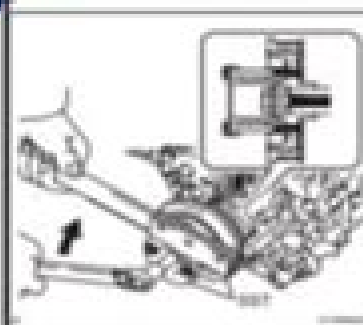
#### 6. INSTALL ENGINE ROOM SIDE COVER RH (See page 2M-55)

#### 7. INSTALL COOL AIR INTAKE DUCT SEAL (See page 2M-55)

#### 8. INSTALL FRONT FENDER APRON SEAL RH

#### 9. INSTALL FRONT WHEEL RH

- Torque: 155 N·m (1,550 kgf·cm, 75 ft·lb)



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**AW Chickering**



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