

1.2L (LMU)

Application	Specification	English
	Metric	
General Data		
▪ Engine Type	4 Cylinder (In-Line)	2.744 in
▪ Displacement	1205 cm³	
▪ Bore – Stroke	69.7 – 79 mm	
▪ Compression Ratio	9.8	
▪ Firing Order	1-3-4-2	
▪ Engine Idle Speed	670 RPM (A/C OFF) 800 RPM (A/C ON)	
Cylinder Bore		
▪ Diameter	69.71 mm	2.7445 in
▪ Out of Round (Maximum)	0.005 mm	0.000197 in
Piston		
▪ Diameter	69.672	2.7430 in
▪ Clearance to Bore	0.038 ± 0.015 mm	(0.001496 ± 0.000591 in)
Piston Rings		
Piston Ring End Gap		
▪ Top Ring	0.15 – 0.30 mm	0.0059 – 0.0118 in
▪ 2nd Ring	0.30 – 0.45 mm	0.0118 – 0.0177 in
▪ Oil Ring	0.20 – 0.70 mm	0.0078 – 0.0275 in
Groove Clearance		
▪ Top Ring	0.02 – 0.06 mm	0.0007874 – 0.002362 in
▪ 2nd Ring	0.02 – 0.06 mm	0.0007874 – 0.002362 in
▪ Oil Ring	0.04 – 0.12 mm	0.00157 – 0.00472 in
Piston Pin		
▪ Diameter	16.995 – 17.000 mm	0.6691 – 0.6693 in
▪ Pin Clearance	0.006 ± 0.019 mm	0.00078 ± 0.00236 in
Camshaft		
▪ End Play	0.08 – 0.26 mm	0.0032 – 0.0102 in

Engine Torque Specs Manual

RS Peters



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