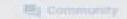
2011 Chevrolet Spark (MEXICO) L4-1.2L





1.2L (LMU)

Application	Specification	3
	Metric	English
Reneral Data		
Engine Type	4 Cylinder (In-Line)	
Displacement.	1206 cm ^a	
Bore – Stroke	69.7-79 mm	2.744 in
Compression Ratio	9.8	
Firing Order	1-3-4-2	
Engine Idle Speed	670 RPM (A/C OFF) 800 RPM (A/C ON)	
Cylinder Bore		
Diameter	69.71 mm	2.7445 in
Out of Round (Maximum)	0.005 mm	0.000197 in
riston		
Diameter	69.672	2.7430 in
Clearance to Bore	0.038 ± 0.015 mm	(0.0014.96 ± 0.000591 in
Piston Rings		
Piston Ring End Gap		
Top Ring	0.15-0.30 mm	0.0059-0.0118 in
2nd Ring	0.30-0.45 mm	0.01180.0177 in
Oil Ring	0.20-0.70 mm	0.00780.0275 in
Broove Clearance		10 11-21-22-21-11-12-21-21-11
Top Ring	0.02-0.06 mm	0.0007874-0.002362 in
2nd Ring	0.02-0.06 mm	0.0007874-0.002362 in
Oil Ring	0.04-0.12 mm	0.00157-0.00472 in
Piston Pin		
Diameter	16.995-17.000 mm	0.6691-0.6693 in
Pin Clearance	0.006 ± 0.019 mm	0,00078 ± 0.00236 in
Carnishaft		
End Play	0.08-0.26 mm	0.0032-0.0102 in

Engine Torque Specs Manual

RS Peters

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