

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Highway  
P.O. Box 1000  
Brea, California 92621

## SUZUKI DT30 (Prior To 1988)

### CONDENSED SERVICE MANUAL

**NOTE:** Metric fasteners are used throughout outboard motor.

#### TUNE-UP

Hp/rpm	30/4900-5500
Bore	71 mm (2.80 in.)
Stroke	63 mm (2.48 in.)
Number of Cylinders	2
Displacement	499 cc (30.45 cu. in.)
Spark Plug:	
NGK	BR7HS
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	650-700 rpm
Fuel:Oil Ratio	50:1

#### SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
Piston-to-Cylinder Clearance:	
Prior To 1987	0.067-0.082 mm (0.0026-0.0032 in.)
After 1986	0.087-0.102 mm (0.0034-0.0040 in.)
Piston Pin Diameter	17.995-18.000 mm (0.7085-0.7087 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.06 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	5.0 mm (0.020 in.)

#### TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N·m (11-14 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-8 ft.-lbs.)
8 mm	20-26 N·m (14-19 ft.-lbs.)

#### TIGHTENING TORQUES CONT.

Flywheel Nut	130-150 N·m (94-108 ft.-lbs.)
Cylinder Head Screws:	
6 mm	8-12 N·m (6-8 ft.-lbs.)
8 mm	20-26 N·m (14-19 ft.-lbs.)
Gearcase Pinion Nut	18-22 N·m (13-16 ft.-lbs.)
Propeller Shaft Nut	27-30 N·m (19-21 ft.-lbs.)
Standard Screws:	
Unmarked or Marked "4"	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel	
5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7" or SAE Grade 5	
5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-24 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

# Dt30c Service Manual

**De Soto Division**



## **Dt30c Service Manual:**

**Suzuki DT 3.5 Service Manual** ,1979      **Suzuki DT9.9/16 Service Manual** ,1984      *Service Manual* Diamond T Motor Car Company. Service Dept,1948      Suzuki DF200E Owner's Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1995      **Service Repair Manual** David Brown Tractors Ltd,1979      **DS and GS Maintenance Manual** ,1987

**Direct and General Support Maintenance Manual** ,1971      *1958 - 1959 Desoto Service Manual* De Soto Division,2020-05-28 This 1958 1959 Desoto Service Manual is a high quality licensed PRINT reproduction of the service manual authored by De Soto Division and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 560 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1958 1959 DeSoto models are covered Firedome Fireflite Firesweep Adventurer This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles

Service Manual ,1981      **Dayton Service Manual** Heinz & Munschauer,General Electric Company,1937\*      **Johnson Service Manual** ,1986      *Delco Service Manual* American Bureau of Engineering,1920      **Technical Service Manual** ,

**1993-94-95-96-1997 Ford Ranger 5R55E Transmission Repair Manual** , This is the PDF service repair manual for the Ford Ranger 1993 1997 Transmission Transference 4x4 system The same manual auto shops and dealers reference to This is not your everyday off the shelf auto store manual This manual is guaranteed to be better than any auto store manual Detailed drawings Detail diagrams Detail step by step instructions Covers more than standard manuals Available as PDF no more damage manuals Chapters include Diagrams Transmission Transference Electrical 4R44E 5R55E Transmissions Automatic Manual 4wd 4x4 Gem Generic Module      Series 53 Service Manual Detroit Diesel Corporation,1990      *1964 Dodge Technical Service Manual* Dodge Division,2020-05-10 This 1964 Dodge Technical Service Manual is a high quality licensed PRINT reproduction of the service manual authored by Dodge Division and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 766 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1964 Dodge models are covered 330 440 Dart Polara This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles      **Series 92 Service Manual** Detroit Diesel Corporation,1988      **Technical Service Manual** American Motors Corporation. Automotive Technical Service,1965      Service manual for HD series diesel tractors Allis-Chalmers Manufacturing Company. Industrial Service Department. Tractor Division,194?      **1965 Dodge Dart**

**Coronet Technical Service Manual** Dodge Division,2020-05-10 This 1965 Dodge Dart Coronet Technical Service Manual is a high quality licensed PRINT reproduction of the service manual authored by Dodge Division and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 750 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1965 Dodge models are covered Coronet Dart This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles

## Decoding **Dt30c Service Manual**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Dt30c Service Manual**," a mesmerizing literary creation penned by a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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### Table of Contents **Dt30c Service Manual**

1. Understanding the eBook Dt30c Service Manual
  - The Rise of Digital Reading Dt30c Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Dt30c Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Dt30c Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Dt30c Service Manual
  - Personalized Recommendations
  - Dt30c Service Manual User Reviews and Ratings
  - Dt30c Service Manual and Bestseller Lists

5. Accessing Dt30c Service Manual Free and Paid eBooks
  - Dt30c Service Manual Public Domain eBooks
  - Dt30c Service Manual eBook Subscription Services
  - Dt30c Service Manual Budget-Friendly Options
6. Navigating Dt30c Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Dt30c Service Manual Compatibility with Devices
  - Dt30c Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Dt30c Service Manual
  - Highlighting and Note-Taking Dt30c Service Manual
  - Interactive Elements Dt30c Service Manual
8. Staying Engaged with Dt30c Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Dt30c Service Manual
9. Balancing eBooks and Physical Books Dt30c Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Dt30c Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Dt30c Service Manual
  - Setting Reading Goals Dt30c Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Dt30c Service Manual
  - Fact-Checking eBook Content of Dt30c Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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