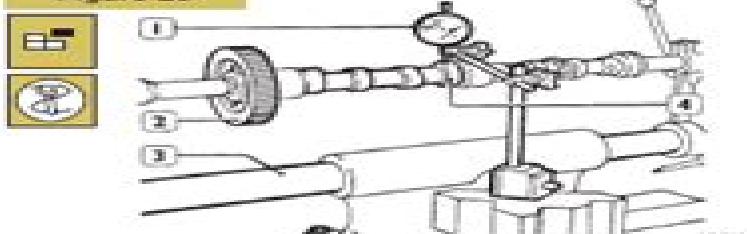


CAM PITCH AND BEARING JOURNAL ALIGNMENT CHECK

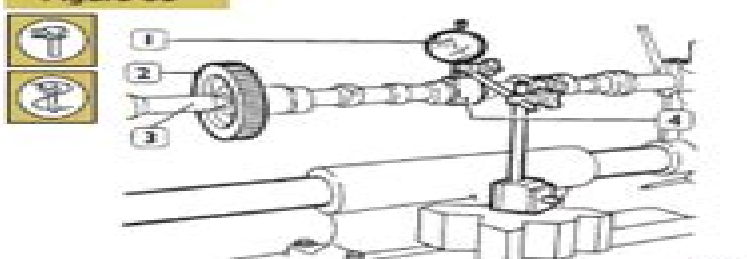
Figure 29



Clamp camshaft (2) between centers (3) and check the cam pitch (4) by means of a cent indicating caliper (1). Cam pitches must be:

- ☐ 5.955 mm for the inlet cam;
- ☐ 6.027 mm for the outlet cam.

Figure 30



Check alignment of the bearing journals (4) with the camshaft (2) between centers (3). If the offset exceeds 0.020 mm replace the shaft.

DRIVEN TOOTHED WHEEL REPLACEMENT

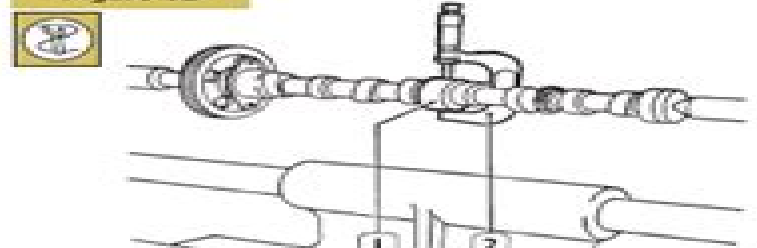
Figure 31



Check that the toothing of the driven toothed wheel (1) is not excessively worn or damaged, otherwise replace it. In order to mount the new toothed wheel, it must be heated up to 180 °C in the furnace for about 10' and then drawn upon the shaft together with the plate (2) and the curved washer.

BUSH REPLACEMENT

Figure 32



In order to check the mounting clearance, measure the inner diameter of bushes and diameter of camshaft journals (1); the difference represents the actual clearance. For a clearance of more than 0.160 mm, replace the bushes and, if necessary, also the camshaft.

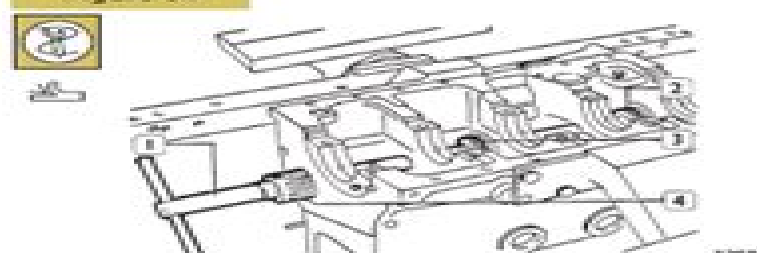
Figure 33



For the disassembly and reassembly of the bushes (1) use a suitable driving mandrel.

NOTE – During mounting of bushes (1), pay attention to the alignment of bores (2) which must be aligned with the crankcase bores for the transition of the lubricating oil.

Figure 34



After mounting, grind the bushes completely by means of the mandrel (1) complete with guide bushes (2-3) and milling cutter (4) in order to obtain the prescribed values.

Ex135 Manual

**George Augustus Holmes, Frederick
James Karn**



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