

**Status LEDs**

STAT  
OK  
CFG  
EN1 - EN4

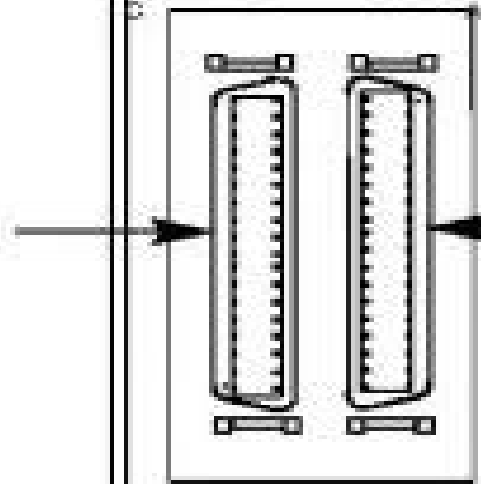


**COM1**

6-pin, RJ-11 connector  
used to upgrade firmware  
and load motion programs  
(use cable IC693CBL316)  
Pin 1

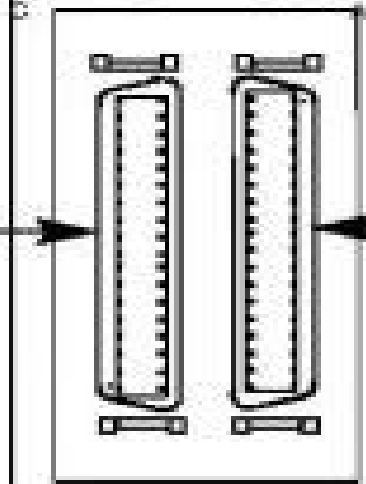
**Connector C**

Aux Axis 3  
(Follower Master Axis)



**Connector A**

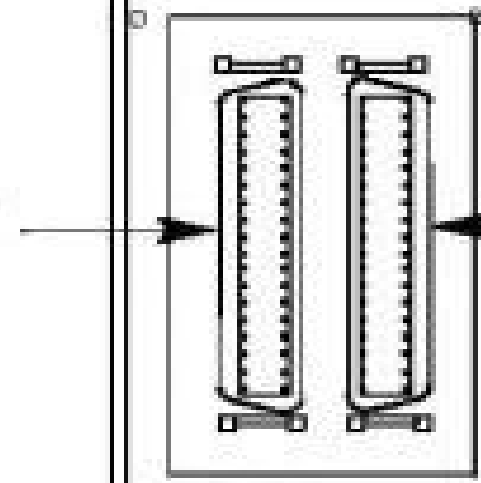
Servo Axis 1



PORT 1  
RS-232

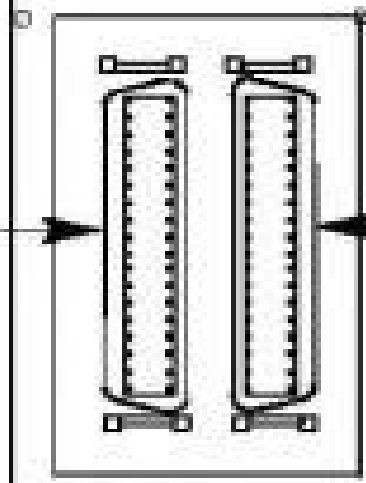
**Connector D**

Aux Axis 4



**Connector B**

Servo Axis 2



Motion Mate DS40302



**Grounding Tab**

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