

Drive Belt Replacement, Caterpillar 3406

Belt Replacement

ALTERNATOR AND REFRIGERANT COMPRESSOR BELTS (See Fig. 1)

NOTE: Adjust the alternator and refrigerant compressor belt by moving the alternator only. Do not move the refrigerant compressor. The refrigerant compressor is mounted in a slotted bracket and must stay mounted at the bottom of the slots. Do not raise the compressor to tighten the belt.

1. Remove the belt.
 - 1.1 Back off the alternator adjusting nut, then loosen the alternator mounting fasteners enough to allow movement of the alternator.
 - 1.2 Push the loosened alternator toward the fan drive pulley until the distance between them is short enough to allow belt removal without using force.
 - 1.3 Remove the belt by slipping it off of the pulleys and working it over one fan blade at a time.
2. Install the belt.

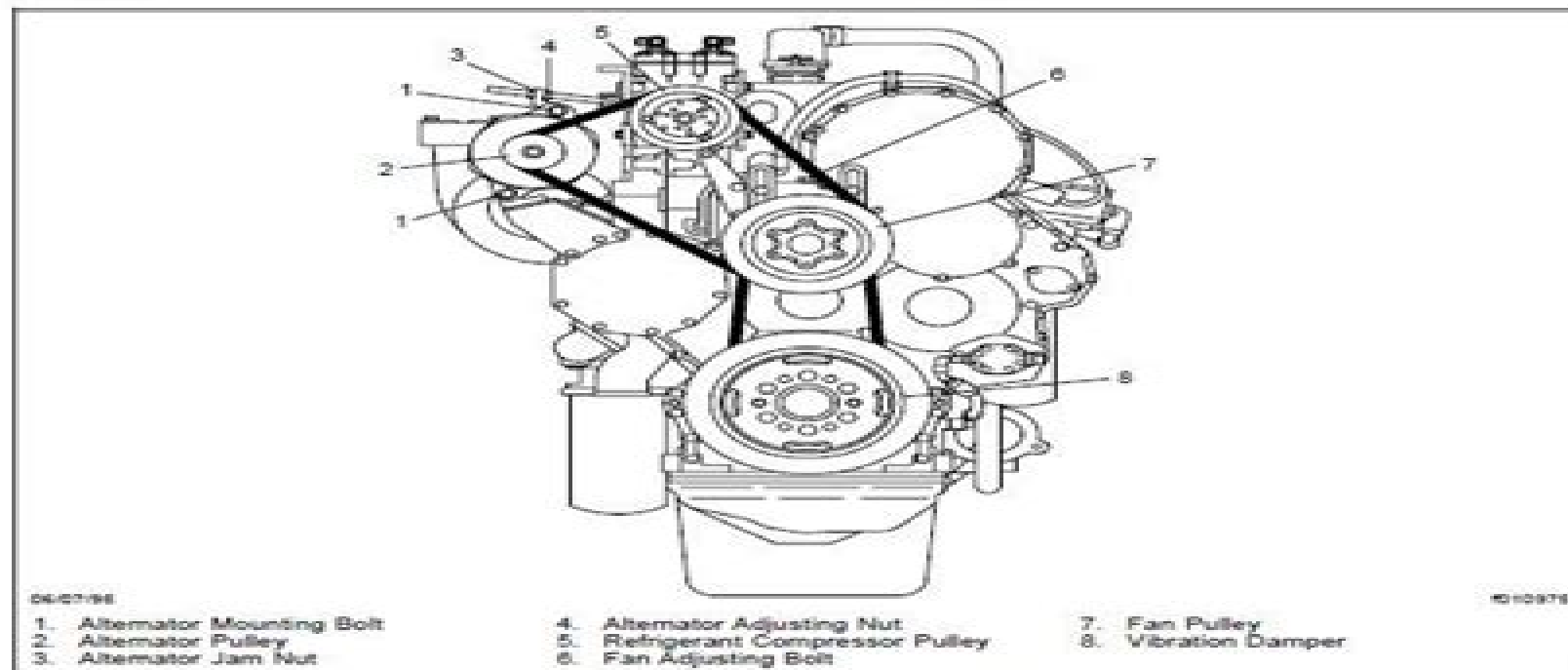


Fig. 1. Drive Belts, Caterpillar 3406

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