



Fig. 1. Automatic Slack Adjuster (sectional view)

- 2.4 Turn the adjusting nut 1/8 turn, as shown in Fig. 4. Measure the stroke again, and adjust until correct.

**CAUTION**

Don't make the adjusted chamber stroke too short. The free stroke must not be less than 5/8

Example Pages

Actual Manual May Vary



Fig. 4. Turn the Adjusting Nut

to 5/8 inch (16 to 19 mm). If the chamber stroke is too short, the springs can drag and damage the brake.

If the stroke value is remains greater than the specified range, check the brake components. For instructions, see [Subject 156](#).

- 2.5 If necessary, replace the slack adjuster. For instructions, see [Section 42.37](#).
- 2.6 If removed, install the seal assembly, spring, and the pressure relief valve (open to 15 to 20 MPa (20 to 29 N/m²). Or, remove the screwdriver from the pull-push assembly (if equipped).

HALDEX AUTOMATIC SLACK ADJUSTER

1. Turn the adjusting turned clockwise until the brake lining meets the brake drum, then back off counterclockwise 1/8 turn. See Fig. 5. There will be a ratcheting sound.
2. Measure the distance from the bottom of the air chamber to the far side of the clevis-pin hole. See Fig. 6. Record the exact distance as measurement A. Apply and hold a 60 psi (401 kPa) brake application. Measure the distance from the bottom of the brake chamber to the far side of the clevis-pin hole. See Fig. 6. Record the exact distance as measurement B. Subtract measurement A from measurement B to determine the adjusted stroke. Compare this value to the value in [Table 2](#).

If the stroke value is remains greater than the specified range, check the brake components. For instructions, see [Subject 156](#). If necessary, replace the slack adjuster. For instructions, see [Section 42.37](#).

Maximum Adjusted Brake Chamber Stroke	
Chamber Size	Stroke inch (mm)
6, 12	Less than 1.00 (25)
16, 20, 24	Less than 1.50 (38)
24", 30"	Less than 2.00 (51)
36"	Less than 2.50 (64)

Long Stroke

Table 1. Maximum Adjusted Brake Chamber Stroke

Maximum Adjusted Brake Chamber Stroke With Haldex Automatic Slack Adjusters	
Chamber Size	Stroke inch (mm)
16	24 to 1.50 (38 to 38)
20	1 to 1.50 (25 to 38)
24	1 to 1.75 (25 to 44)
30	1.50 to 2.00 (38 to 51)

Table 2. Maximum Adjusted Brake Chamber Stroke With Haldex Automatic Slack Adjusters

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