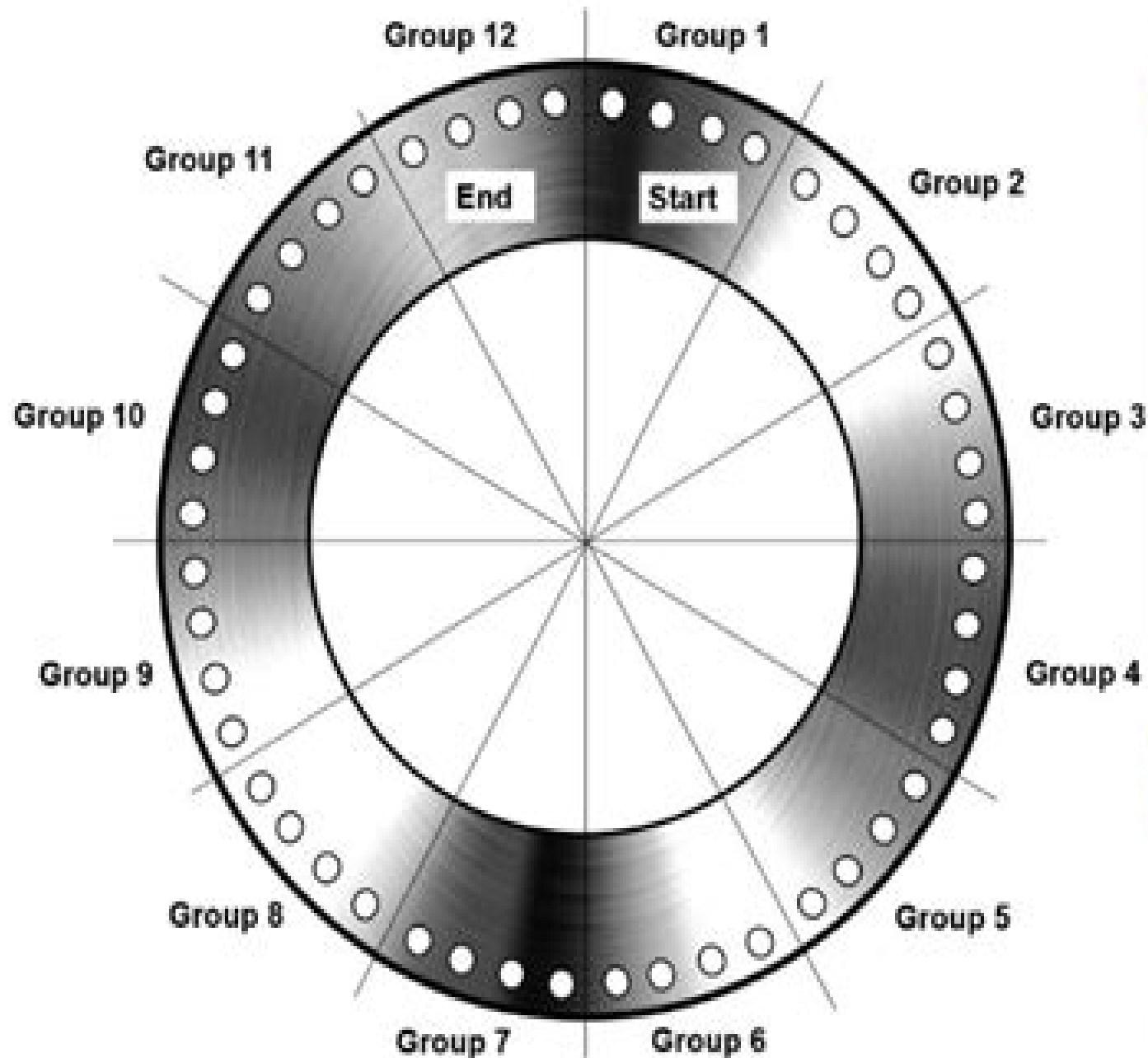


48-Bolt Flange Bolt Grouping



Group	Bolts
1	1-2-3-4
2	5-6-7-8
3	9-10-11-12
4	13-14-15-16
5	17-18-19-20
6	21-22-23-24
7	25-26-27-28
8	29-30-31-32
9	33-34-35-36
10	37-38-39-40
11	41-42-43-44
12	45-46-47-48

Tightening Sequence for 12 Groups
1-7-4-10 2-8-5-11 3-9-6-12
The 12 group sequence is the same as a 12 bolt sequence.

Flange Bolt Pattern Guide

David C. Planchard, Marie P. Planchard

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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OneOcean's Guide to Port Entry 1971-1972 Lloyd's Register Foundation,1971-01-01 First published in 1971 these Guides provide invaluable information on thousands of commercial ports and terminals across the globe They are compiled and published annually by LR OneOcean whose years of global maritime experience allows them to provide expert and innovative

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Sidney Herbert Wells,1900 **The Journal of the Society of Automotive Engineers** Society of Automotive Engineers,1921 *Journal of the Society of Automotive Engineers* ,1921 Vols 30 54 1932 46 issued in 2 separately paged sections General editorial section and a Transactions section Beginning in 1947 the Transactions section is continued as SAE quarterly transactions *A Text-book of Engineering Drawing and Design: Machine and engine drawing and design* Sidney Herbert Wells,1905

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