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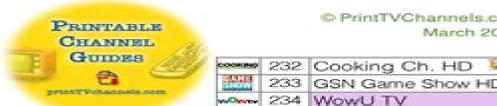
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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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web iso and ansi standards provide guidelines and symbols for surface finish specifications ensuring clear communication between designers and manufacturers a detailed explanation of surface finish units from ra to rz ra average roughness surface finish surface roughness it s indications symbols - Jul 14 2023

web may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than  $25\mu m$  the symbol is used for roughness value less than  $25\mu m$  the equilateral triangular symbol is used

#### surface finish chart symbols roughness conversion tables - Jun 13 2023

web surface finish symbols callouts and standards in the united states surface finish is usually specified using the asme y14 36m standard the rest of the world commonly uses international organization for standardization iso 1302